

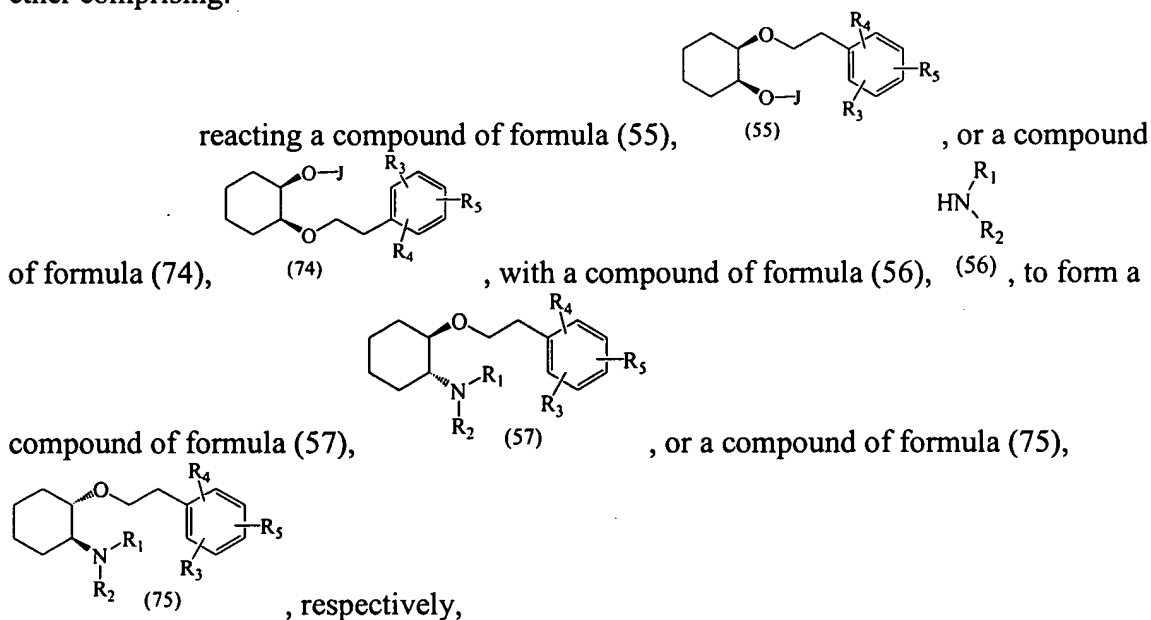
**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

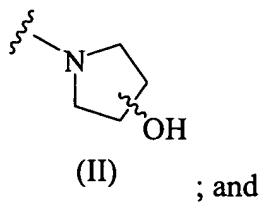
**Listing of Claims:**

1-100. (Cancelled)

101. (New) A method of stereoselectively making an aminocyclohexyl ether comprising:

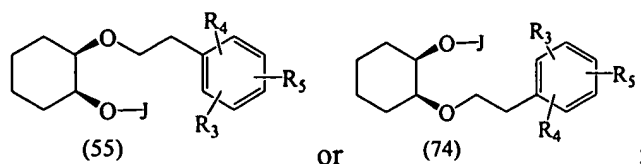


wherein R<sub>1</sub> and R<sub>2</sub>, when taken together with the nitrogen atom to which they are directly attached in formula (57) or (75), form a ring denoted by formula (II):

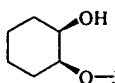
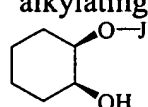
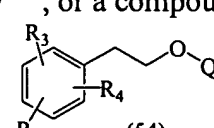


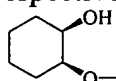
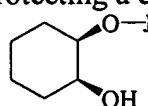
wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen; and  
 wherein O-J is a leaving group.

102. (New) A method of making a compound of formula (55) or formula (74):



wherein the method comprises:

alkylating a compound of formula (53), , or a compound of formula (84), , with a compound of formula (54), ; to form the compound of formula (55) or the compound of formula (74); respectively; and

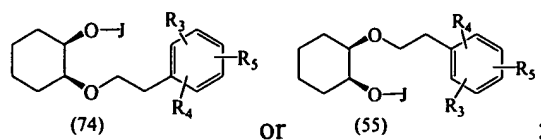
optionally protecting a compound of formula (53), , or a compound of formula (84), , before said alkylating step;

wherein O-Q is a leaving group that reacts with -OH in formula (53) or formula (84) to form the compound of formula (55) or the compound of formula (74), such that the stereochemical configuration of the compound of formula (53) or the compound of formula (84) is retained in the compound of formula (55) or the compound of formula (74), respectively;

wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy, and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen; and

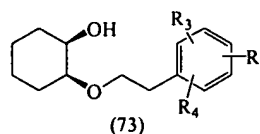
wherein O-J is a leaving group.

103. (New) A method of making a compound of formula (74) or formula (55):

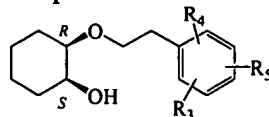


wherein the method comprises:

activating a compound of formula (73),



compound of formula (94),

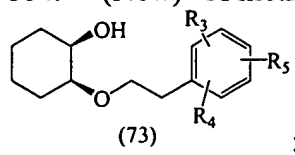


form the compound of formula (74) or the compound of formula (55), respectively;

wherein R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> are independently selected from hydrogen, hydroxy, and C<sub>1</sub>-C<sub>6</sub>alkoxy, with the proviso that R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> cannot all be hydrogen; and

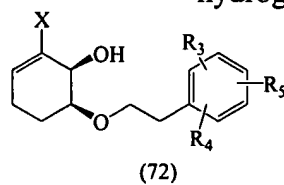
wherein O-J is a leaving group.

104. (New) A method of making a compound of formula (73):



wherein the method comprises:

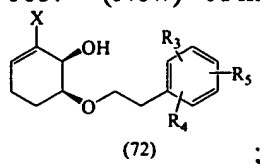
hydrogenating and hydrogenolyzing a compound of formula (72),



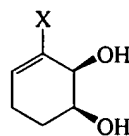
wherein X is a halide; and

wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy, and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen.

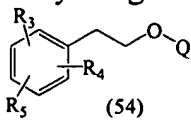
105. (New) A method of making a compound of formula (72):



wherein the method comprises:



alkylating a compound of formula (51), with a compound of



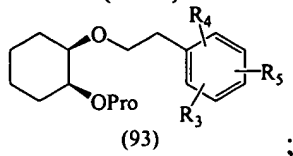
formula (54), to form the compound of formula (72);

wherein X is a halide

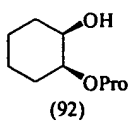
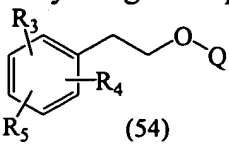
wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy, and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen; and

wherein O-Q is a leaving group that reacts with -OH in the compound of formula (51) to form the compound of formula (72), such that the stereochemical configuration of the compound of formula (51) is retained in the compound of formula (72).

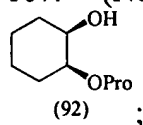
106. (New) A method of making a compound of formula (93):



wherein the method comprises:

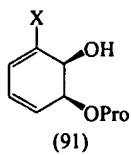
alkylating a compound of formula (92),  (92), with a compound of formula (54),  (54), to form the compound of formula (93);  
 wherein Pro is a protecting group;  
 wherein R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> are independently selected from hydrogen, hydroxy, and C<sub>1</sub>-C<sub>6</sub>alkoxy, with the proviso that R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> cannot all be hydrogen;  
 and  
 wherein O-Q is a leaving group that reacts with -OH in the compound of formula (92) to form the compound of formula (93), such that the stereochemical configuration of the compound of formula (92) is retained in the compound of formula (93).

107. (New) A method of making a compound of formula (92):



wherein the method comprises:

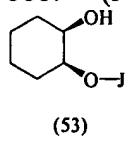
hydrogenating and hydrogenolyzing a compound of formula (91),



wherein Pro is a protecting group; and

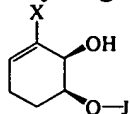
wherein X is a halide.

108. (New) A method of making a compound of formula (53):



wherein the method comprises:

hydrogenating and hydrogenolyzing a compound of

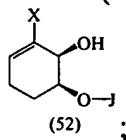


formula (52), (52), to form the compound of formula (53);

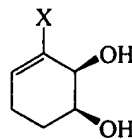
wherein X is a halide; and

wherein O-J is a leaving group.

109. (New) A method of making a compound of formula (52):



wherein the method comprises:

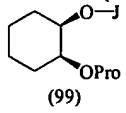


activating a compound of formula (51), (51), with a hydroxy  
activating reagent to form the compound of formula (52);

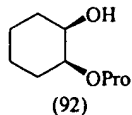
wherein X is a halide; and

wherein O-J is a leaving group.

110. (New) A method of making a compound of formula (99):



wherein the method comprises:

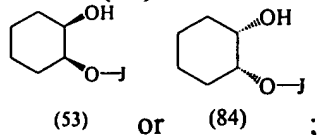


activating a compound of formula (92), (92), with a hydroxy  
activating reagent to form the compound of formula (99);

wherein Pro is a protecting group; and

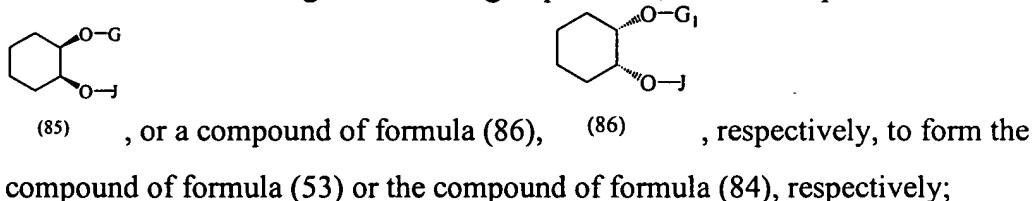
wherein O-J is a leaving group.

111. (New) A method of making a compound of formula (53) or a compound of formula (84):



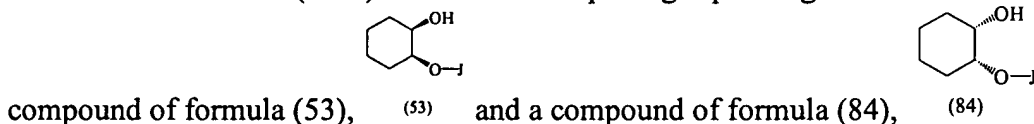
wherein the method comprises:

removing a functional group G or G<sub>1</sub> from a compound of formula (85),

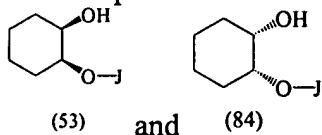


wherein O-J is a leaving group.

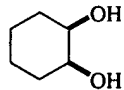
112. (New) A method comprising separating a racemic mixture of a



113. (New) A method of forming a racemic mixture of a compound of formula (53) and a compound of formula (84):



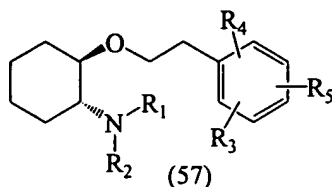
wherein the method comprises:



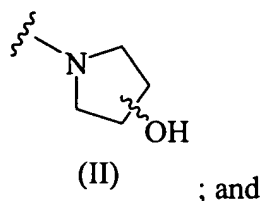
activating a compound of formula (83), (83) , with a hydroxy activating reagent to form the racemic mixture of the compound of formula (53) and the compound of formula (84);

wherein O-J is a leaving group.

114. (New) A method for stereoselectively making an aminocyclohexyl ether of formula (57):

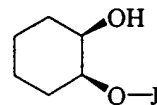


wherein  $R_1$  and  $R_2$ , when taken together with the nitrogen atom to which they are directly attached in formula (57), form a ring denoted by formula (II):

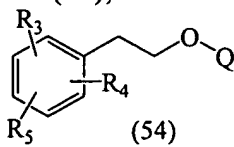


wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen;

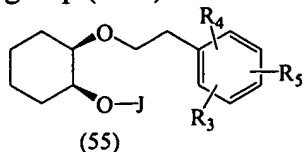
wherein the method comprises:



(a) reacting a compound of formula (53), (53), wherein O-J is



a leaving group, with a compound of formula (54), (54), wherein  $R_3$ ,  $R_4$  and  $R_5$  are as defined above and O-Q is a leaving group that reacts with the hydroxy group (-OH) in formula (53) to form a compound of formula (55),



, such that the stereochemical configuration of the compound of formula (53) is retained in the compound of formula (55);

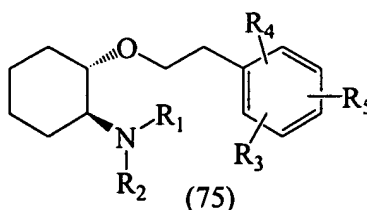
(b) optionally protecting the compound of formula (53) before the first reaction; and

(c) reacting the compound of formula (55) with a compound of

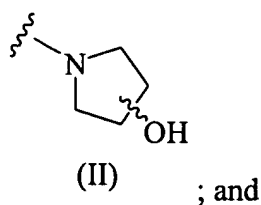
$$\begin{array}{c} \text{R}_1 \\ \diagup \\ \text{HN} \\ \diagdown \\ \text{R}_2 \end{array}$$

formula (56), (56), wherein R<sub>1</sub> and R<sub>2</sub> are as defined above, to form the aminocyclohexyl ether of formula (57).

115. (New) A method for stereoselectively making an aminocyclohexyl ether of formula (75):

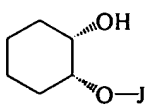
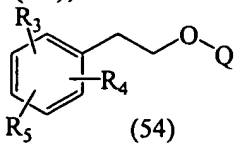
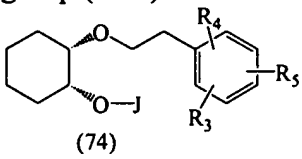


wherein R<sub>1</sub> and R<sub>2</sub>, when taken together with the nitrogen atom to which they are directly attached in formula (57) or (75), form a ring denoted by formula (II):

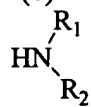



wherein R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> are independently selected from hydrogen, hydroxy and C<sub>1</sub>-C<sub>6</sub>alkoxy, with the proviso that R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> cannot all be hydrogen;

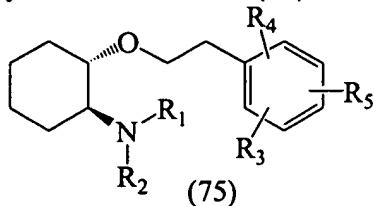
wherein the method comprises:

(a) reacting a compound of formula (84), , wherein O-J is a leaving group, with a compound of formula (54), , wherein R3, R4 and R5 are as defined above and O-Q is a leaving group that reacts with the hydroxy group (-OH) in the compound of formula (84) to form a compound of formula (74), , such that the stereochemical configuration of the compound of formula (84) is retained in the compound of formula (74);

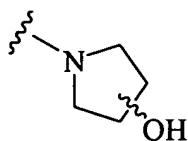
(b) optionally protecting the compound of formula (84) before the first reaction step (a); and

(c) reacting the compound of formula (74) with a compound of  formula (56), , wherein R1 and R2 are as defined above, to form the aminocyclohexyl ether of formula (75).

116. (New) A method for stereoselectively making an aminocyclohexyl ether of formula (75):



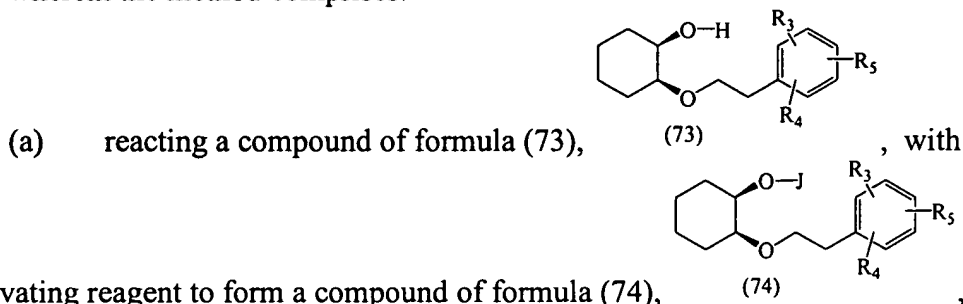
wherein R1 and R2, when taken together with the nitrogen atom to which they are directly attached in formula (57) or (75), form a ring denoted by formula (II):



(II) ; and

wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen;

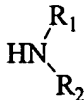
wherein the method comprises:



a hydroxy activating reagent to form a compound of formula (74),

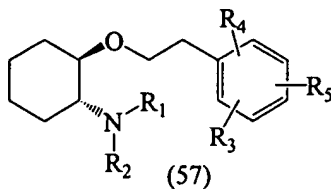
wherein O-J is a leaving group, and  $R_3$ ,  $R_4$  and  $R_5$  are as defined above; and

(b) reacting the product of the first reaction, compound of formula

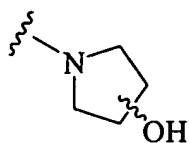


(74) with a compound of formula (56), (56), wherein  $R_1$  and  $R_2$  are as defined above, to form the aminocyclohexyl ether of formula (75).

117. (New) A method for stereoselectively making an aminocyclohexyl ether of formula (57):



wherein  $R_1$  and  $R_2$ , when taken together with the nitrogen atom to which they are directly attached in formula (57) or (75), form a ring denoted by formula (II):

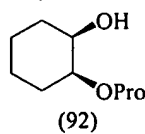
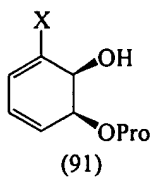


(II) ; and

wherein  $R_3$ ,  $R_4$  and  $R_5$  are independently selected from hydrogen, hydroxy and  $C_1$ - $C_6$ alkoxy, with the proviso that  $R_3$ ,  $R_4$  and  $R_5$  cannot all be hydrogen;

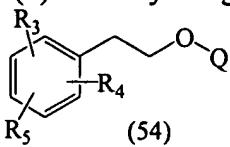
wherein the method comprises:

(a) hydrogenating and hydrogenolyzing a compound of formula (91),

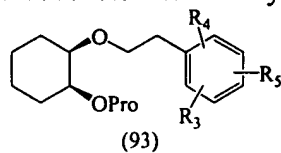


, to form a compound of formula (92), wherein Pro is a protecting group and X is a halide;

(b) alkylating the compound of formula (92) with a compound of

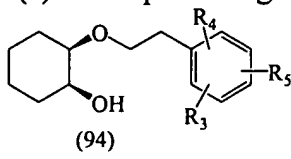


formula (54), wherein  $R_3$ ,  $R_4$  and  $R_5$  are as defined above and O-Q is a leaving group that reacts with the hydroxy group in formula (92) to form a compound



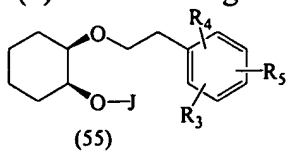
of formula (93), such that the stereochemical configuration of the compound of formula (92) is retained in the compound of formula (93);

(c) deprotecting the compound of formula (93) to form a compound of



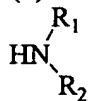
formula (94), ;

(d) activating the compound of formula (94) to form a compound of



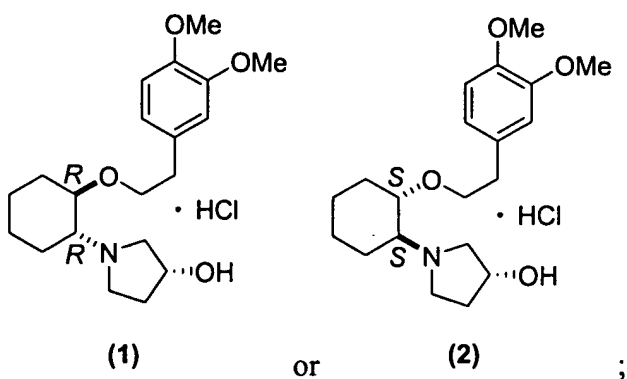
formula (55), wherein O-J is a leaving group; and

(e) reacting the compound of formula (55) with a compound of

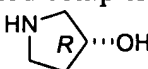


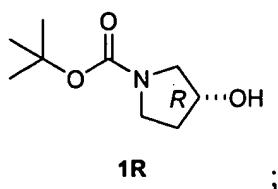
formula (56), (56), wherein  $R_1$  and  $R_2$  are as defined above, to form the aminocyclohexyl ether of formula (57).

118. (New) A method of making compound (1) or compound (2):

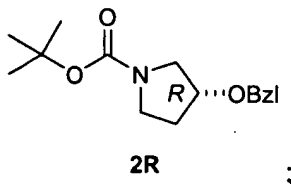


wherein the method comprises:

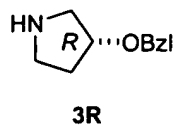
a) reacting  with  $(\text{Boc})_2\text{O}$  under suitable conditions to form compound (1R):

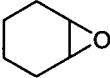


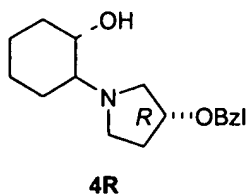
b) reacting compound (1R) with benzyl bromide under suitable conditions to form compound (2R):

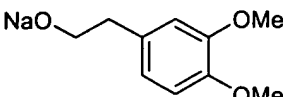


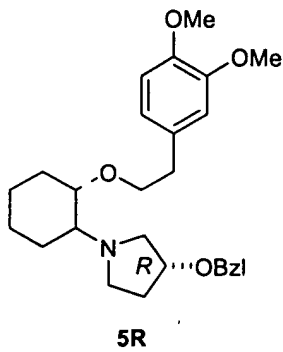
c) hydrolyzing compound (2R) under suitable conditions to form compound (3R):



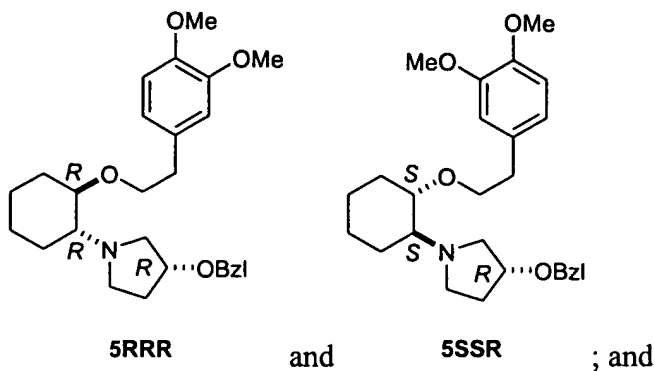
d) reacting compound (3R) with  under suitable conditions to form compound (4R):



e) reacting compound (4R) with  under suitable conditions to form compound (5R);

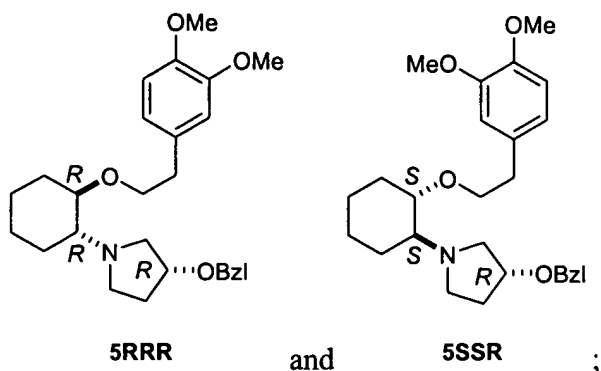


f) resolving compound (5R) under suitable conditions to form compound (5RRR) and compound (5SSR):

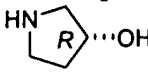


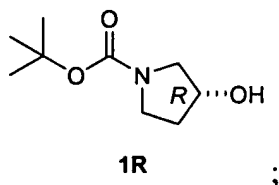
g) hydrogenolyzing compound (5RRR) under suitable conditions to form compound (1), as described above, and hydrogenolyzing compound (5SSR) under suitable conditions to form compound (2), as described above.

119. (New) A method of making compound (5RRR) or compound (5SSR):

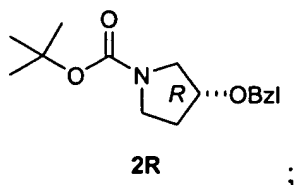


wherein the method comprises:

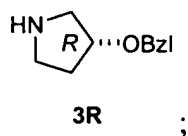
a) reacting  with (Boc)<sub>2</sub>O under suitable conditions to form compound (1R):

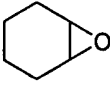


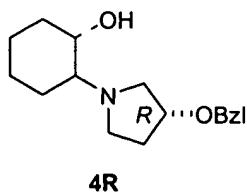
b) reacting compound (1R) with benzyl bromide under suitable conditions to form compound (2R):

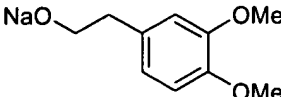


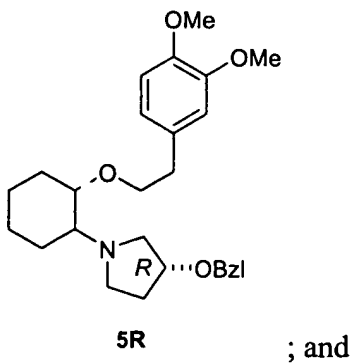
c) hydrolyzing compound (2R) under suitable conditions to form compound (3R):



d) reacting compound (3R) with  under suitable conditions to form compound (4R):

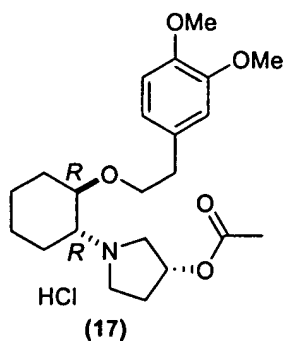


e) reacting compound (4R) with  under suitable conditions to form compound (5R);

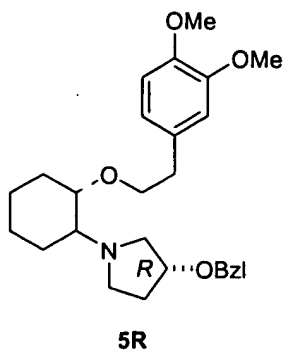


f) resolving compound (5R) under suitable conditions to form compound (5RRR) and compound (5SSR), as described above.

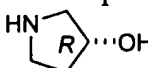
120. (New) The method of Claim 119 further comprising:  
 reacting compound (5RRR) under suitable conditions to form compound (17):

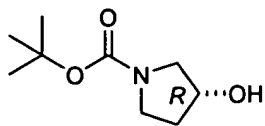


121. (New) A method of making compound (5R):



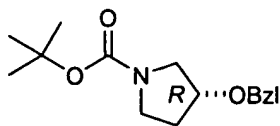
wherein the method comprises:

a) reacting  with (Boc)<sub>2</sub>O under suitable conditions to form compound (1R):



1R ;

b) reacting compound (1R) with benzyl bromide under suitable conditions to form compound (2R):

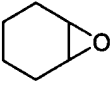


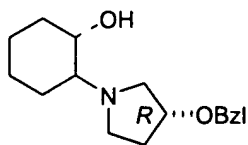
2R ;

c) hydrolyzing compound (2R) under suitable conditions to form compound (3R):

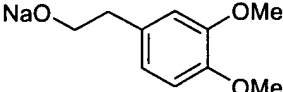


3R ;

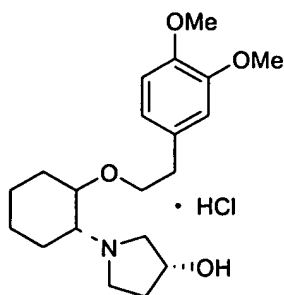
d) reacting compound (3R) with  under suitable conditions to form compound (4R):



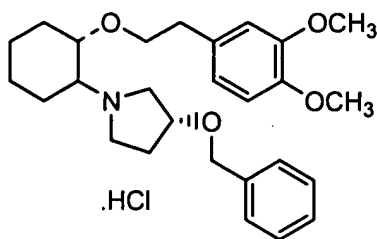
4R ; and

e) reacting compound (4R) with  under suitable conditions to form compound (5R), as described above.

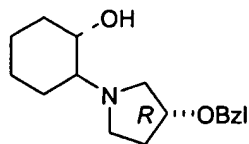
122. (New) The method of Claim 121 further comprising:  
 reducing compound (5R) under suitable conditions to form compound (4):



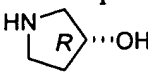
123. (New) The method of Claim 121 further comprising:  
 reacting compound (5R) under suitable conditions to form compound (12):

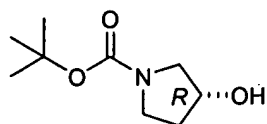


124. (New) A method of making compound (4R):

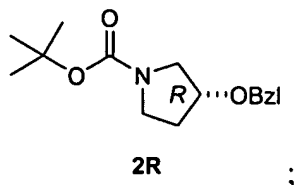


wherein the method comprises:

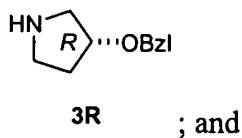
a) reacting  with (Boc)<sub>2</sub>O under suitable conditions to form compound (1R):

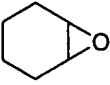


b) reacting compound (1R) with benzyl bromide under suitable conditions to form compound (2R):

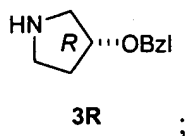


c) hydrolyzing compound (2R) under suitable conditions to form compound (3R):

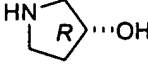


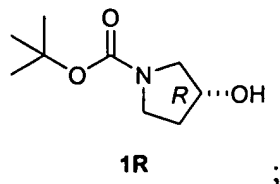
d) reacting compound (3R) with  under suitable conditions to form compound (4R), as described above.

125. (New) A method of making compound (3R):

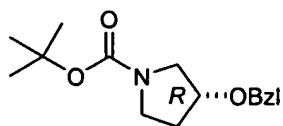


wherein the method comprises:

a) reacting  with (Boc)<sub>2</sub>O under suitable conditions to form compound (1R):



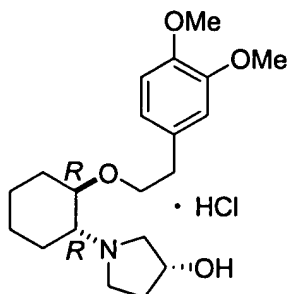
b) reacting compound (1R) with benzyl bromide under suitable conditions to form compound (2R):



**2R** ; and

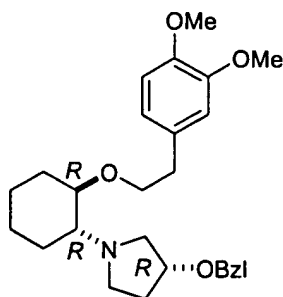
c) hydrolyzing compound (2R) under suitable conditions to form compound (3R), as described above.

126. (New) A method of making compound (1):



**(1)** ;

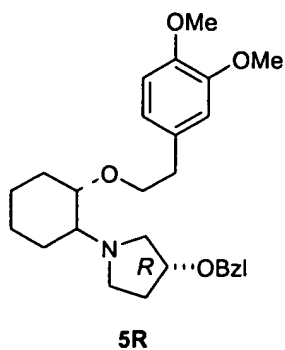
wherein the method comprises hydrogenolyzing compound (5RRR):



**5RRR**

under suitable conditions to form compound (1), as described above.

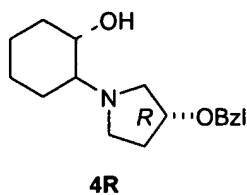
127. (New) The method of claim 126 further comprising, prior to the hydrogenolyzing step,  
 resolving compound (5R):

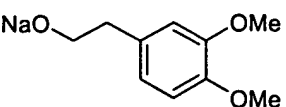


under suitable conditions to form compound (5RRR), as described above.

128. (New) The method of claim 127 further comprising, prior to the resolving step,

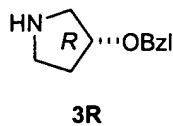
reacting compound (4R):

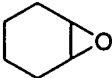


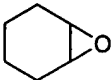
with  under suitable conditions to form compound (5R), as described above.

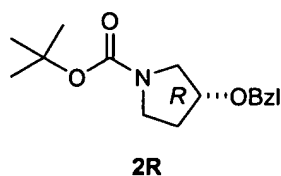
129. (New) The method of claim 128 further comprising, prior to the reacting step,

reacting compound (3R):



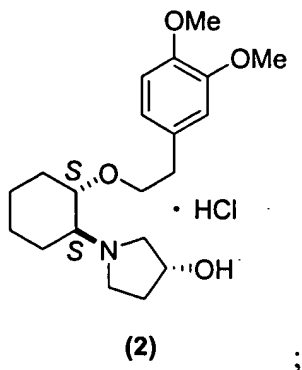
with  under suitable conditions to form compound (4R), as described above.

130. (New) The method of claim 129 further comprising, prior to the reaction of compound (3R) with , hydrolyzing compound (2R):

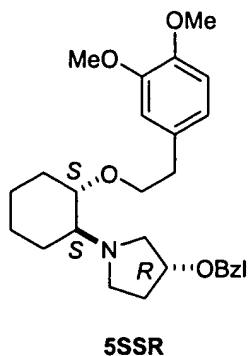


under suitable conditions to form compound (3R), as described above.

131. (New) A method of making compound (2):



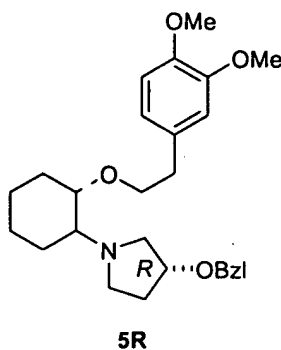
wherein the method comprises hydrogenolyzing compound (5SSR):



under suitable conditions to form compound (2), as described above.

132. (New) The method of claim 131 further comprising, prior to the hydrogenolyzing step,

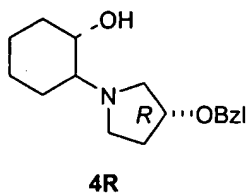
resolving compound (5R):

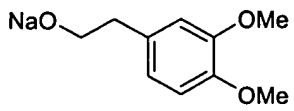


under suitable conditions to form compound (5SSR), as described above.

133. (New) The method of claim 132 further comprising, prior to the resolving step,

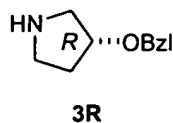
reacting compound (4R):

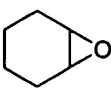


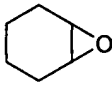
with  under suitable conditions to form compound (5R), as described above.

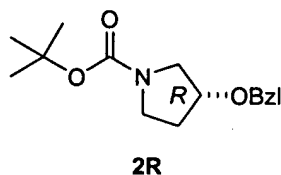
134. (New) The method of claim 133 further comprising, prior to the reacting step,

reacting compound (3R):



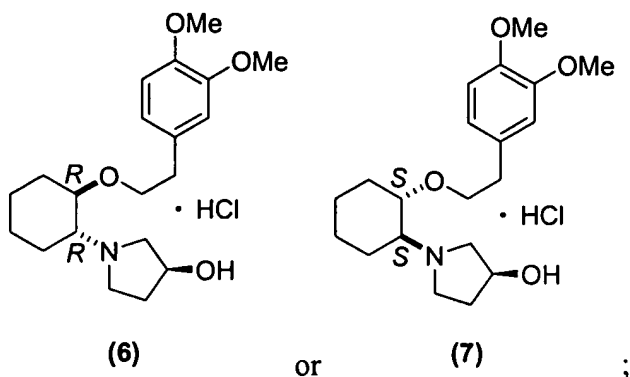
with  under suitable conditions to form compound (4R), as described above.

135. (New) The method of claim 134 further comprising, prior to the reaction of compound (3R) with , hydrolyzing compound (2R):

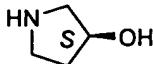


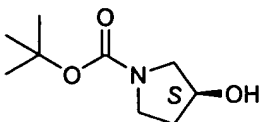
under suitable conditions to form compound (3R), as described above.

136. (New) A method of making compound (6) or compound (7):



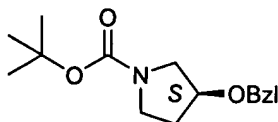
wherein the method comprises:

a) reacting  with  $(\text{Boc})_2\text{O}$  under suitable conditions to form the following compound:



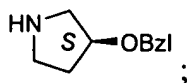
;

b) reacting the compound formed in step a) with benzyl bromide under suitable conditions to form the following compound:

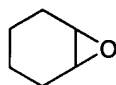


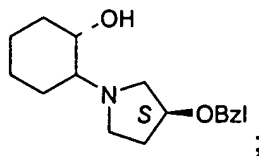
;

c) hydrolyzing the compound formed in step b) under suitable conditions to form the following compound:

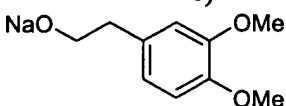


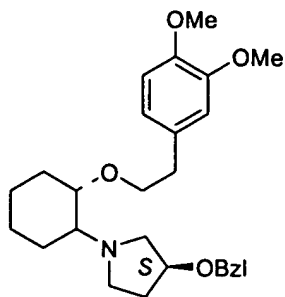
;

d) reacting the compound formed in step c) with  under suitable conditions to form the following compound:



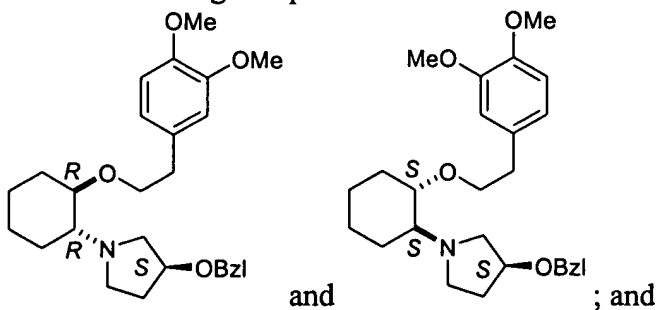
;

e) reacting the compound formed in step d) with  under suitable conditions to form the following compound:

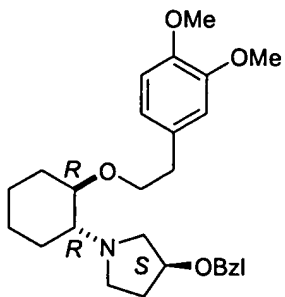


;

f) resolving the compound formed in step e) under suitable conditions to form the following compounds:

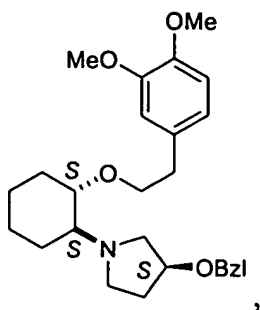


g) hydrogenolyzing the following compound formed in step f):



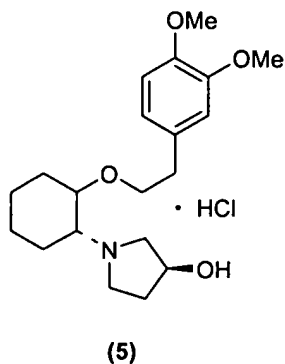
,

under suitable conditions to form compound (6), as described above;  
 and hydrogenolyzing the following compound formed in step f):

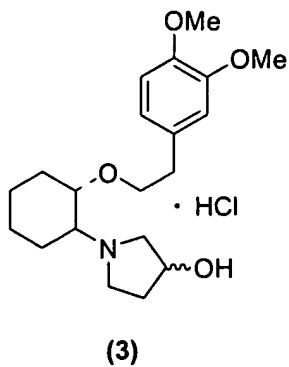


under suitable conditions to form compound (7), as described above.


137. (New) The method of claim 136 further comprising:  
 reducing the compound formed in step e) under suitable conditions to  
 form compound (5):

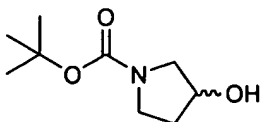


138. (New) A method of making compound (3):



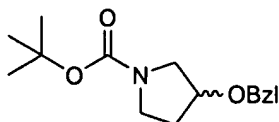
wherein the method comprises:

a) reacting  with (Boc)<sub>2</sub>O under suitable conditions to form the following compound:



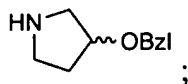
;

b) reacting the compound formed in step a) with benzyl bromide under suitable conditions to form the following compound:

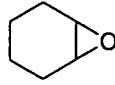


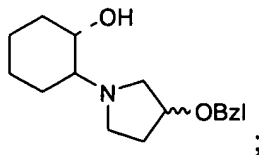
;

c) hydrolyzing the compound formed in step b) under suitable conditions to form the following compound:

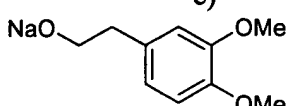


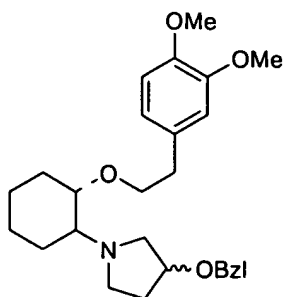
;

d) reacting the compound formed in step c) with  under suitable conditions to form the following compound:



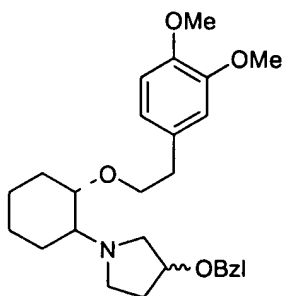
;

e) reacting the compound formed in step d) with  under suitable conditions to form the following compound:



;

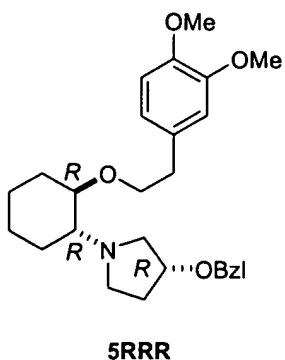
f) hydrogenolyzing the following compound formed in step e):



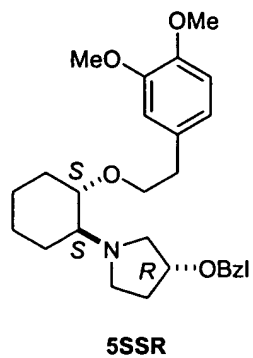
,

under suitable conditions to form compound (3), as described above.

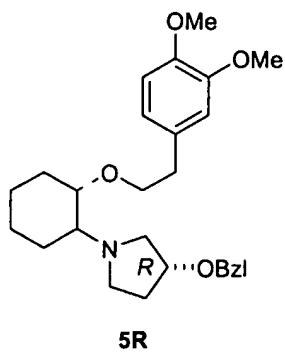
139. (New) The compound (5RRR):



140. (New) The compound (5SSR):



141. (New) The compound (5R):



142. (New) The compound (4R):

